

## PRODUCT SPECIFICATIONS

Product	Dimensions	Overall Thickness:	2.5MM
		Width and Length:	228.6 X 1219.2 X 2.5MM
	Packaging	Per Carton	16 Planks 4.4593 sq.m. 22.5 kgs.
		Per Pallet	48 Cartons 214.05 sq.m. 1100 kgs.
		Per 20'GP Container	22 Pallets 4709.10 sq.m. 24200 kgs.
	Construction	Top Layers	High Definition Decor Film
			Ceramic Bead UV-Polyurethane Coating
			0.55MM Wear Layer
		Core	2.5mm Vinyl Composite: 0% wood,
			100% Virgin Material
		Density	≥ 1950 kg/m3
		Pad	Not Recommended
		Bevel	V Bevel
	Installation	Glue Down	
	Under Floor Heating	Approved - See installation manual for details	
	Warranty	Lifetime limited residential, 10 year limited light commercial, 6 year limited commercial	

S/N	Performance / Properties	Test Method	Criteria
Α	. Dimensions and Dimension Tol	erance	•
1	Tile side length	ISO 24342 or EN 427	≤0.15% of nominal length up to 0.5mm maximum
2	Tile square-ness	ISO 24342 or EN 427	Permissible deviation For $\leq$ 400mm : $\leq$ 0.25mm For $>$ 400mm : $\leq$ 0.35mm
3	Overall thickness	ISO 24346 or EN 428	Average value should be nominal value with a tolerance of - 0.10/+0.13 mm. Individual results should be average value ± 0.15mm.
4	Thickness of wear layer	ISO 24340 or EN 429	Average value should be nominal value with a tolerance of - 0.10/+0.13% but not more than 0.1mm. Individual values should not vary more than 0.05mm or 15% below the average, whichever is greater.
5	Total mass per unit area	ISO 23997 or EN 430	Average value $(g/m^2)$ should be nominal value with a tolerance of $10\% / +13\%$ .
В	. Physical Properties		
1	Dimensional stability after exposure to heat	ISO 23999 or EN 434	≤ 0.25%
2	Curling after exposure to heat	ISO 23999 or EN 434	≤ 2mm
3	Residual indentation	ISO 24343-1 Part 1 or EN 433	≤ 0.1mm
4	Effect of castor chair	ISO 4918 or EN 425	After 25,000 cycles, no delamination shall occur. No disturbance to the surface other than a slight change in appearance  Type W; Only minor changes in surface, no delamination
5	Abrasion resistance	EN 660 Part 1 & 2	Wear Group T Volume loss F≤ 2.0mm <sup>3</sup>
6	Slip resistance	SS 485 (Dry floor friction test)	Coefficient of friction ≥ 0.4
		SS485 (Wet condition- pendulum friction test)	Classification X minimum

	C. Chemical Properties				
1	Color fastness to artificial light	ISO 105-B02 or	Grade 6 minimum		
		ASTM F1515	$\Delta E \le 8$ after 300 hr where E is irradiance in W/m <sup>2</sup>		
2	Stain & Chemical resistance	ISO 26987	Achieve Class 0 – no change, when test with common household		
		or	stains and chemicals		
		EN 423	e.g. Olive oil, Coffee, Vinegar, Wine, Household ammonia,		
			Household bleach etc. for contact duration of 2 hours		
,	D. Fire Performance	•			
1	Toxicity	BS 6853 Annex B	Achieve R < 1.0		
2	Smoke Production	EN 13501-1 / EN	Achieve S1		
3	Flame spread/ignition	EN 13501-1 / EN	Achieve B fl		
4	Cigarette burn	EN 1399	Class 3 minimum		
	E. Other Criteria				
1	Floor Score recognized by	Floor Score recognized by Indoor Air Quality Certified to SCS-EC10.3-2014 v4.0			
	SCS Global Services	Conforms to the CDPH/EHLB Standard Method v1.2-2017 for the school classroom and private			
		office parameters when modeled as Flooring.			
		Measured Concentration of Total Volatile Organic Compounds (TVOC): Less than/equal to 0.5 mg/m3			
2	CE Certificate recognized by	Comply with the technical requirements referenced in EN 14041,EN 13501-1,EN717-1 and EN			
	Center for textile Science and	d 13893			
	Engineering				